

Fig. 1 Powder X-ray Diffraction Pattern of form I.

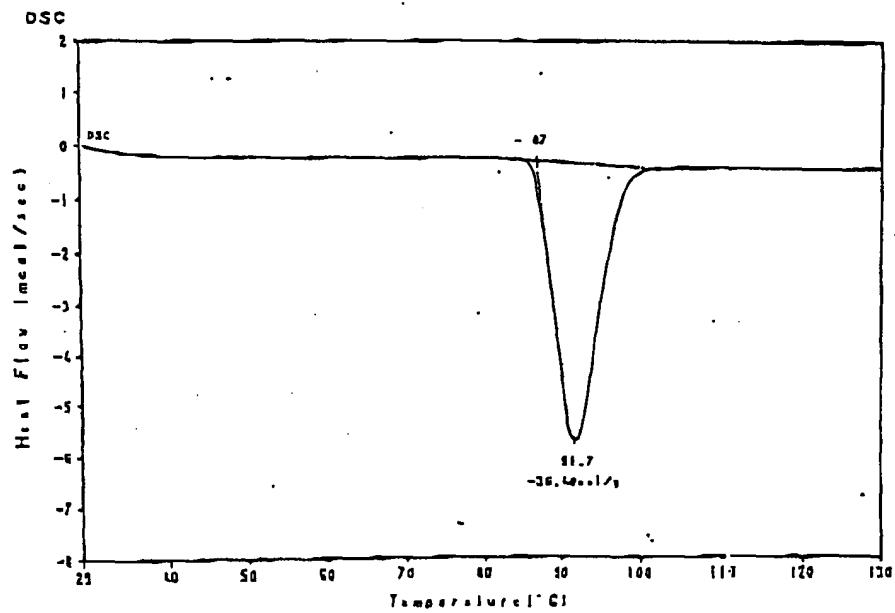


Fig. 1a Differential Scanning Calorimetry Curve for Form I.
Temperature ascending rate: 10 deg./min., sample quantity: 5.58 mg

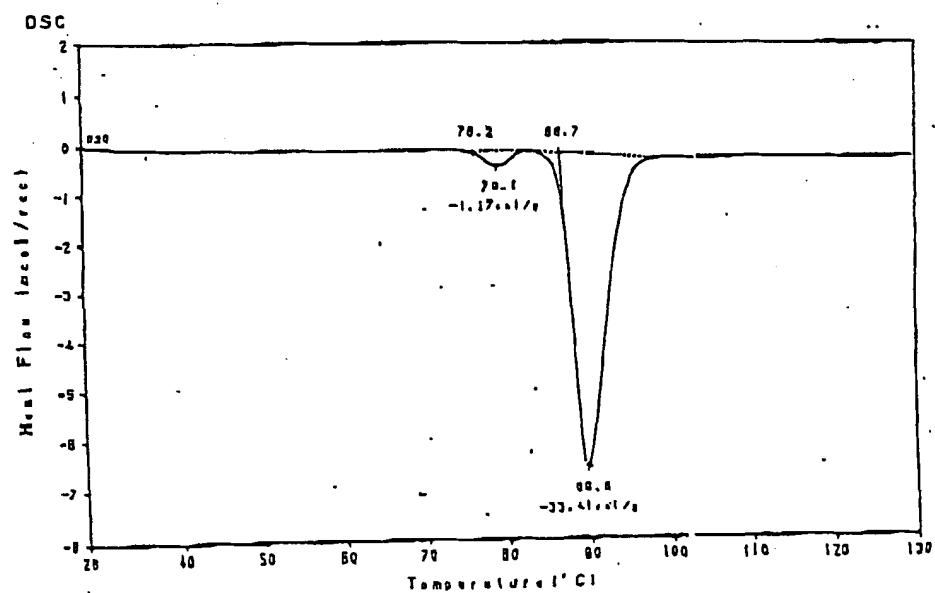
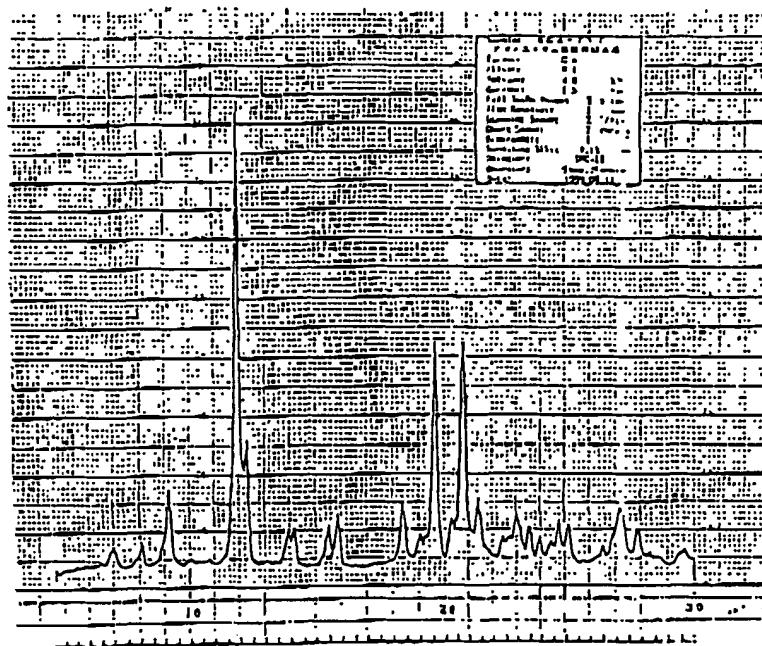
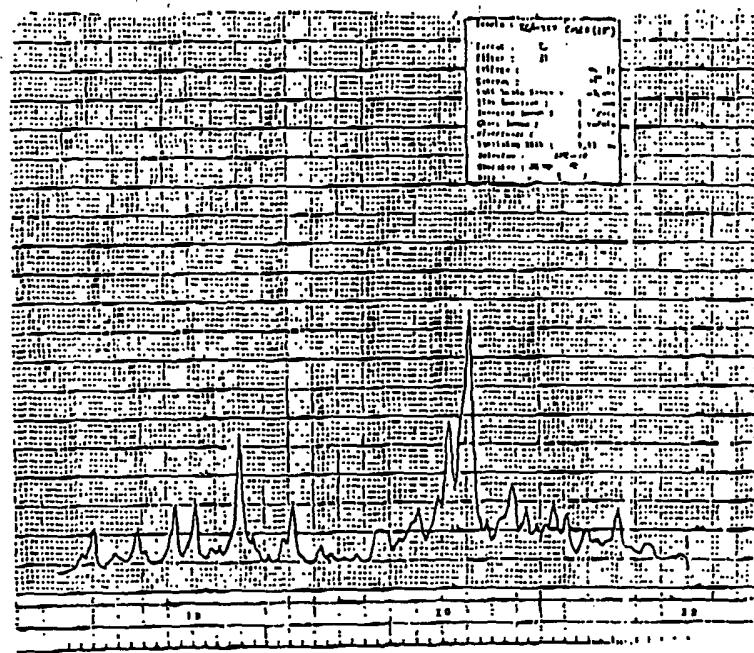


Fig. 2 Powder X-ray Diffraction Pattern and DSC Chart of Form II



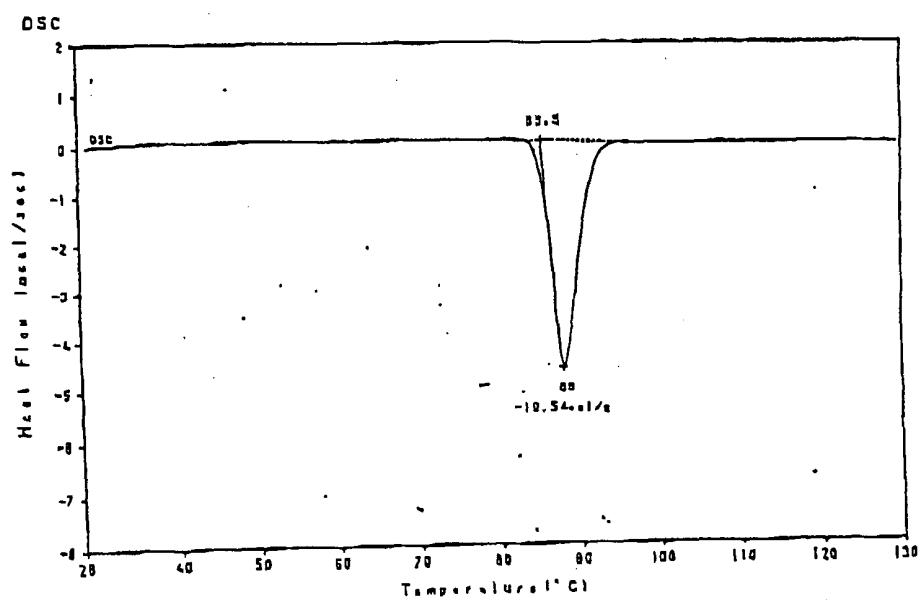
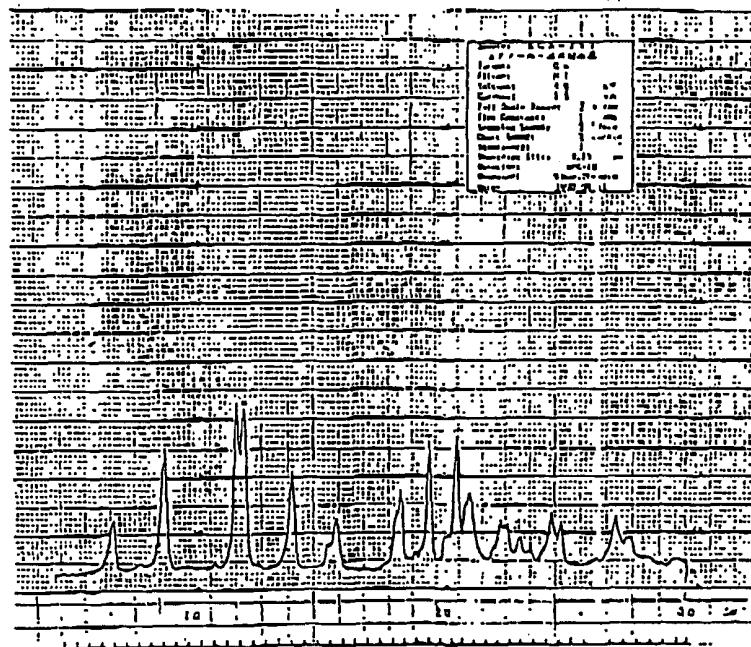


Fig. 4 Powder X-ray Diffraction Pattern and DSC Chart of Form IV

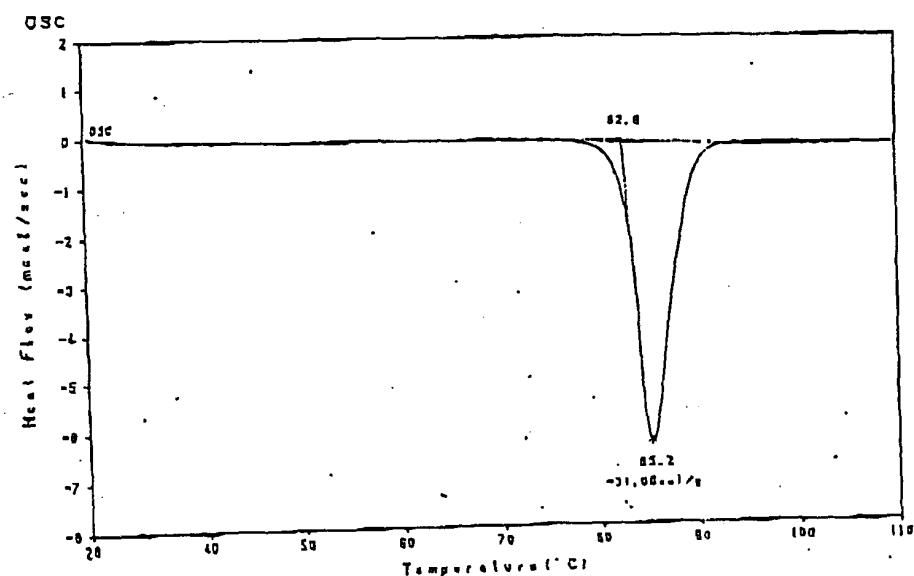
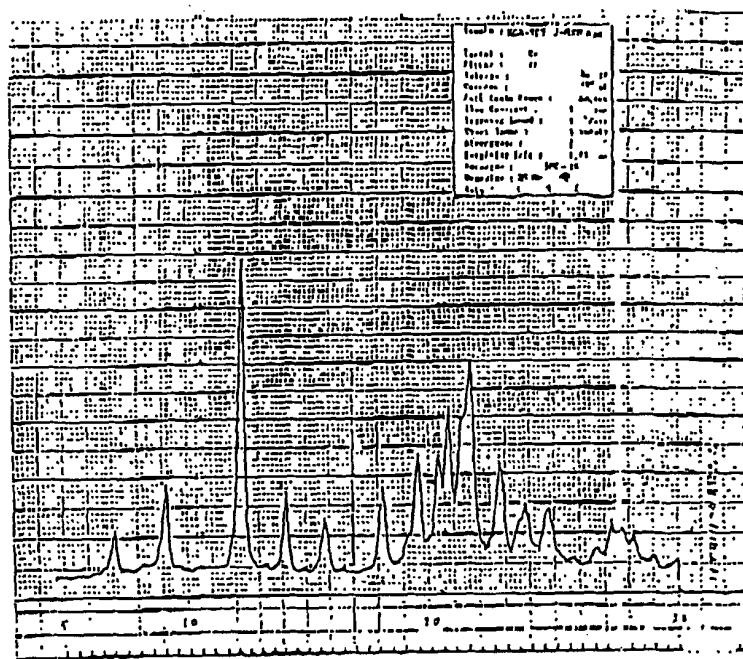


Fig. 5 Powder X-ray Diffraction Pattern and DSC Chart of Form V

Fig. 6. Three identified polymorphs of compound (1).

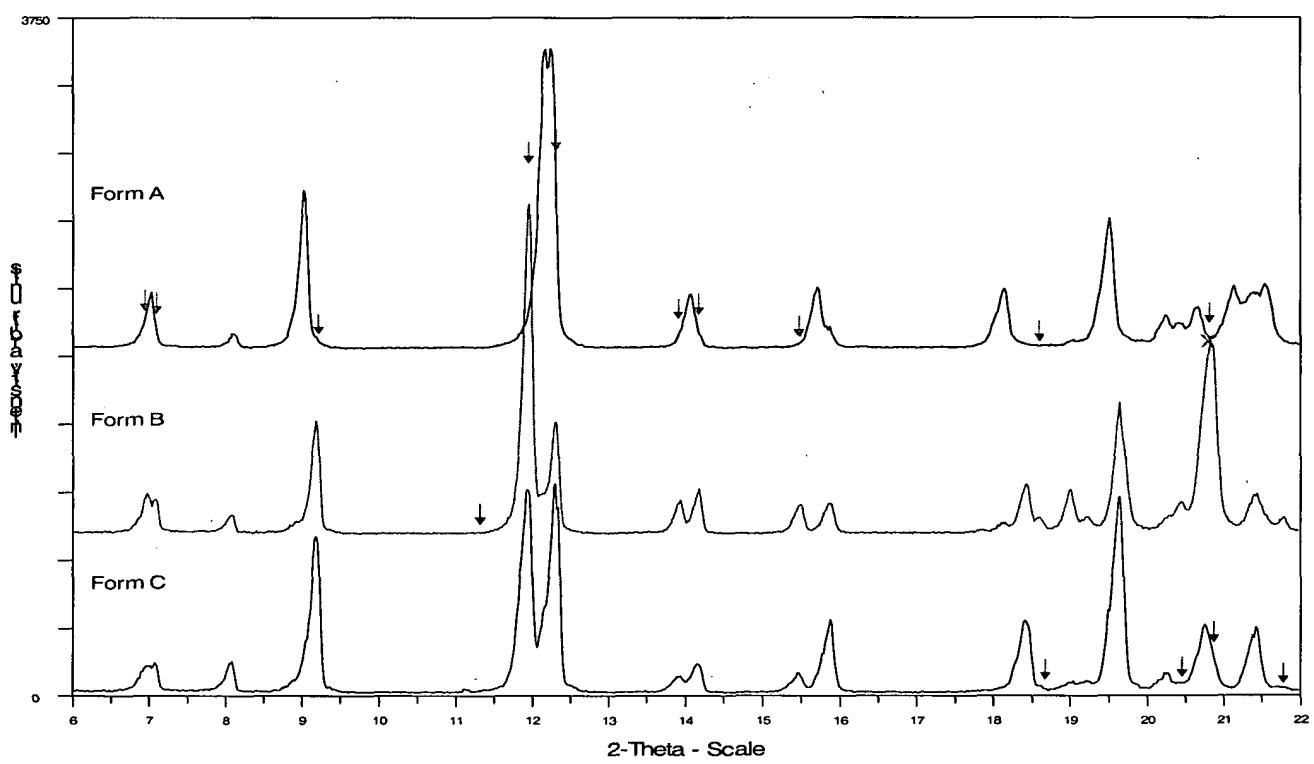


Figure 7: Dry Granulation Manufacturing Process

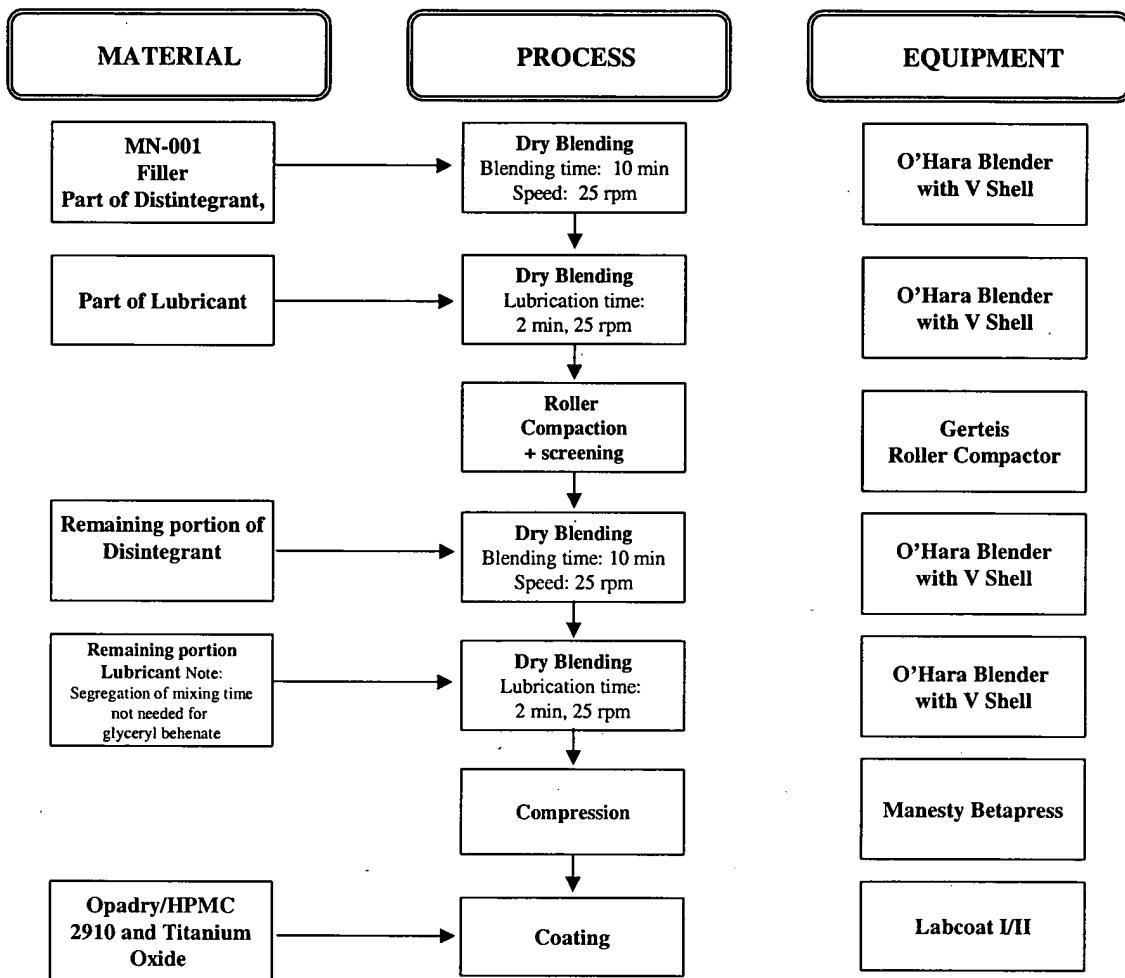


Figure 8: Wet Granulation Manufacturing Process

